



GOVERNMENT OF KARNATAKA
DEPARTMENT OF FACTORIES, BOILERS, INDUSTRIAL SAFETY & HEALTH

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BLR-3/MISC/CR-32/2022 - 23

Dt: 17-07-2023

To,
M/s. Nucor Weld (India) Private Limited,
No - 9, KIADB Veerasandra Industrial Area,
Electronic city post, Bengaluru - 560 100.

Sir,

Sub: Periodic Check Testing of Electrodes and Filler Wires - reg.
Ref: 1. Your letter No. NWIPL/370/2022-23, dated: 28-02-2023.
2. Letter from Assistant Director of Boilers, Head Office, Bengaluru
dated: 03-07-2023.

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In continuation to the Periodic check testing of welding electrodes and filler wires witnessed by the Assistant Director of Boilers, Head Office, Bengaluru on 02-06-2023 and 13-06-2023, the following Welding electrodes are permitted in welding works coming under the purview of the Indian Boiler Regulation, 1950, valid upto 12-06-2024 as per Reg.98(a) of IBR, 1950.

Sl No	Brand Name	AWS Specification
1	Eknoweld 7018	AWS/SFA 5.1:E 7018
2	Eknoweld 8018 B2	AWS/SFA 5.1:E 8018 B 2
3	Eknoweld 7018 - 1	AWS/SFA 5.1:E 7018 - 1
4	Eknoweld 6013	AWS/SFA 5.1:E 6013

Please present the electrodes and filler wires for the next periodic check test before 12-06-2024. In all your electrodes packaging you should exhibit the corresponding date of periodic check test on all packaging of these grades of electrodes and filler wires manufactured during this period of validity.

If the electrodes and filler wires are not offered for the periodic check test on or before 12-06-2024, the above brands of electrodes and filler wires will not be permitted for the use of IBR applications.

Your's faithfully,

Director of Factories, Boilers, Industrial
Safety and Health, Bengaluru